

| Filament Name | Manufacturer | Material Type | Diameter | Preheater Required |
|-------------------------------------|---------------|---------------|----------|--------------------|
| PAHT CF | 3D4Makers | PA-CF | 2.85 | Yes |
| FibreX Nylon GF30 | 3DXTech | PA-GF | 2.85 | Yes |
| Ultrafuse PA | BASF | PA | 2.85 | |
| Ultrafuse PAHT CF15 | BASF | PA-CF | 2.85 | Yes |
| PA | BCN3D | PA | 2.85 | |
| PAHT CF15 | BCN3D | PA-CF | 2.85 | Yes |
| PA6/66 GF20 FR LS | Clariant | PA-GF | 2.85 | Yes |
| PA CF Low Warp | ColorFabb | PA-CF | 2.85 | Yes |
| PA Neat | ColorFabb | PA | 2.85 | |
| Addigy® F1030 | Covestro | PA | 2.85 | |
| Addigy® F1070 | Covestro | PA | 2.85 | |
| Addigy® F1030FR | Covestro | PA | 2.85 | |
| Addigy® F1030 CF10 | Covestro | PA-CF | 2.85 | Yes |
| TECAFIL PA 6 GF 30 | Ensinger | PA-GF | 2.85 | Yes |
| PA Natural | Essentium | PA | 2.85 | |
| PA CF | Essentium | PA-CF | 2.85 | Yes |
| PA GF30 Pro | Fiberthree | PA-GF | 2.85 | Yes |
| PA CF Pro | Fiberthree | PA-CF | 2.85 | Yes |
| ABS Xtrafill | Filamentum | ABS | 2.85 | |
| Nylon FX 256 | Filamentum | PA | 2.85 | |
| PAHT 9825 NT | Formfutura | PA | 2.85 | Yes |
| ABS | Generic | ABS | 2.85 | |
| PLA | Generic | PLA | 2.85 | |
| PETG | Generic | PET | 2.85 | |
| PA 0600 | Jabil | PA | 2.85 | |
| PA 4500 | Jabil | PA | 2.85 | |
| PA 4035 CF | Jabil | PA-CF | 2.85 | Yes |
| PA 4535 CF | Jabil | PA-CF | 2.85 | Yes |
| PA6-CO | Kimya | PA | 2.85 | |
| ABS-ESD | Kimya | ABS | 2.85 | |
| Luvocom 3F PAHT NT | LehVoss | PA | 2.85 | Yes |
| Luvocom 3F PAHT CF | LehVoss | PA-CF | 2.85 | Yes |
| Luvocom 3F PA 50347 NT | LehVoss | PA | 2.85 | |
| NylonX | MatterHackers | PA-CF | 2.85 | Yes |
| NylonG | MatterHackers | PA-GF | 2.85 | Yes |
| NylonK | MatterHackers | PA-Kevlar | 2.85 | Yes |
| PRO Nylon Carbon Filled | MatterHackers | PA-CF | 2.85 | Yes |
| PolyMide CoPA | Polymaker | PA | 2.85 | |
| PolyMide PA 6 CF | Polymaker | PA-CF | 2.85 | Yes |
| PolyMide PA 6 GF | Polymaker | PA-GF | 2.85 | Yes |
| PolyMide PA 12 CF | Polymaker | PA-CF | 2.85 | Yes |
| PolyLite ABS | Polymaker | ABS | 2.85 | |
| PrimaSelect NylonPower Carbon Fibre | PrimaCreator | PA-CF | 2.85 | Yes |
| PrimaSelect NylonPower Glass Fibre | PrimaCreator | PA-CF | 2.85 | Yes |
| Radilon Adline CS PA6/66 | Radici Group | PA | 2.85 | |
| Radilon Adline CS CF10HP | Radici Group | PA-CF | 2.85 | Yes |
| 910 | Taulman | PA | 2.85 | |
| 230 | Taulman | PA | 2.85 | |
| 618 | Taulman | PA | 2.85 | |
| 680 | Taulman | PA | 2.85 | |
| Bridge | Taulman | PA | 2.85 | |
| 645 | Taulman | PA | 2.85 | |
| PAHP/NT | TREED | PA | 2.85 | Yes |
| Nylon * | Ultimaker | PA | 2.85 | |
| PETG | Ultimaker | PET | 2.85 | |
| TPU 95A | Ultimaker | TPU | 2.85 | |
| ABS | Ultimaker | ABS | 2.85 | |
| Tough PLA | Ultimaker | PLA | 2.85 | |
| PLA | Ultimaker | PLA | 2.85 | |
| PET CF | Ultimaker | PET | 2.85 | Yes |