

## Liqcreate - Resin Cleaner

### SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

**1.1 Product identifier:** Liqcreate - Resin Cleaner

Dipropylene Glycol Methyl Ether

CAS: 34590-94-8

EC: 252-104-2

Index: Non-applicable

REACH: 01-2119450011-60-XXXX

**Other means of identification:**

Non-applicable

**1.2 Relevant identified uses of the substance or mixture and uses advised against:**

Relevant uses: Resin for 3D Printing

Uses advised against: All uses not specified in this section or in section 7.3

**1.3 Details of the supplier of the safety data sheet:**

ALT Group BV

Texasdreef 7

3565 CL Utrecht - The Netherlands

Phone.: +31850605849

info@liqcreate.com

www.liqcreate.com

**1.4 Emergency telephone number:** +31850605849 Mo-Fr 8:30-17:00

### SECTION 2: HAZARDS IDENTIFICATION

**2.1 Classification of the substance or mixture:**

**CLP Regulation (EC) No 1272/2008:**

The product is not classified as hazardous according to CLP Regulation (EC) No 1272/2008.

**2.2 Label elements:**

**CLP Regulation (EC) No 1272/2008:**

None

**2.3 Other hazards:**

Product fails to meet PBT/vPvB criteria

### SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

**3.1 Substance:**

**Chemical description:** Mixture of substances

**Components:**

In accordance with Annex II of Regulation (EC) No 1907/2006 (point 3), the product contains:

Identification	Chemical name/Classification	Concentration
CAS: 34590-94-8 EC: 252-104-2 Index: Non-applicable REACH: 01-2119450011-60-XXXX	<b>Dipropylene Glycol Methyl Ether</b> Not classified Regulation 1272/2008	<b>85 - &lt;100 %</b>

To obtain more information on the hazards of the substances consult sections 11, 12 and 16.

**3.2 Mixture:**

Non-applicable

### SECTION 4: FIRST AID MEASURES

**4.1 Description of first aid measures:**

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**SECTION 4: FIRST AID MEASURES (continued)**

Consult a doctor in case of discomfort showing the SDS for the product.

**By inhalation:**

In case of symptoms, move the person affected into fresh air.

**By skin contact:**

In case of contact it is recommended to clean the affected area thoroughly with water and neutral soap. In case of changes to the skin (stinging, redness, rashes, blisters,...), seek medical advice with this Safety data Sheet

**By eye contact:**

Rinse with water until the product has been eliminated. In case of problems, consult a doctor showing the SDS for the product.

**By ingestion/aspiration:**

In case of consumption in large quantities, it is recommended to seek medical assistance.

**4.2 Most important symptoms and effects, both acute and delayed:**

Acute and delayed effects are indicated in sections 2 and 11.

**4.3 Indication of any immediate medical attention and special treatment needed:**

Non-applicable

**SECTION 5: FIREFIGHTING MEASURES**

**5.1 Extinguishing media:**

**Suitable extinguishing media:**

Product is non-flammable, with a low risk of fire due to the flammability characteristics of the product in normal conditions of storage, handling and use. In the case of the existence of sustained combustion as a result of improper handling, storage or use any type of extinguishing agent can be used (ABC Powder, water,...)

**Unsuitable extinguishing media:**

Non-applicable

**5.2 Special hazards arising from the substance or mixture:**

Due to its inflammable nature, the product does not present a fire risk under normal conditions of storage, handling and use.

**5.3 Advice for firefighters:**

Depending on the magnitude of the fire it may be necessary to use full protective clothing and self-contained breathing apparatus (SCBA). Minimum emergency facilities and equipment should be available (fire blankets, portable first aid kit,...) in accordance with Directive 89/654/EC.

**Additional provisions:**

Act in accordance with the Internal Emergency Plan and the Information Sheets on actions to take after an accident or other emergencies. Eliminate all sources of ignition. In case of fire, cool the storage containers and tanks for products susceptible to combustion, explosion or BLEVE as a result of high temperatures. Avoid spillage of the products used to extinguish the fire into an aqueous medium.

**SECTION 6: ACCIDENTAL RELEASE MEASURES**

**6.1 Personal precautions, protective equipment and emergency procedures:**

Isolate leaks provided that there is no additional risk for the people performing this task.

**6.2 Environmental precautions:**

This product is not classified as hazardous to the environment. Keep product away from drains, surface and ground water.

**6.3 Methods and material for containment and cleaning up:**

It is recommended:

Absorb the spillage using sand or inert absorbent and move it to a safe place. Do not absorb in sawdust or other combustible absorbents. For any concern related to disposal consult section 13.

**6.4 Reference to other sections:**

See sections 8 and 13.

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## SECTION 7: HANDLING AND STORAGE

### 7.1 Precautions for safe handling:

#### A.- Precautions for safe manipulation

Comply with the current legislation concerning the prevention of industrial risks. Keep containers hermetically sealed. Control spills and residues, destroying them with safe methods (section 6). Avoid leakages from the container. Maintain order and cleanliness where dangerous products are used.

#### B.- Technical recommendations for the prevention of fires and explosions

It is recommended to transfer at a slow speed to avoid the creation of electrostatic charges that could affect flammable products. Consult section 10 for conditions and materials that should be avoided.

#### C.- Technical recommendations to prevent ergonomic and toxicological risks

Do not eat or drink during the process, washing hands afterwards with suitable cleaning products.

#### D.- Technical recommendations to prevent environmental risks

It is not necessary to take special measures to prevent environmental risks. For more information see subsection 6.2

### 7.2 Conditions for safe storage, including any incompatibilities:

#### A.- Technical measures for storage

Minimum Temp.:	5 °C
Maximum Temp.:	30 °C
Maximum time:	15 Months

#### B.- General conditions for storage

Avoid sources of heat, radiation, static electricity and contact with food. For additional information see subsection 10.5

### 7.3 Specific end use(s):

Except for the instructions already specified it is not necessary to provide any special recommendation regarding the uses of this product.

## SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

### 8.1 Control parameters:

Substances whose occupational exposure limits have to be monitored in the workplace (European OEL, not country-specific legislation):

Directive (EU) 2000/39, Directive 2004/37/EC, Directive (EU) 2006/15, Directive (EU) 2009/161, Directive (EU) 2017/164, Directive (EU) 2019/1831:

Identification	Occupational exposure limits		
	IOELV (8h)	50 ppm	308 mg/m <sup>3</sup>
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	IOELV (STEL)		

#### DNEL (Workers):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	Oral	Non-applicable	Non-applicable	Non-applicable	Non-applicable
	Dermal	Non-applicable	Non-applicable	283 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	308 mg/m <sup>3</sup>	Non-applicable

#### DNEL (General population):

Identification		Short exposure		Long exposure	
		Systemic	Local	Systemic	Local
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	Oral	Non-applicable	Non-applicable	36 mg/kg	Non-applicable
	Dermal	Non-applicable	Non-applicable	121 mg/kg	Non-applicable
	Inhalation	Non-applicable	Non-applicable	37,2 mg/m <sup>3</sup>	Non-applicable

#### PNEC:

Identification		Occupational exposure limits		
		STP	Fresh water	19 mg/L
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	Soil	2,74 mg/kg	Marine water	1,9 mg/L
	Intermittent	190 mg/L	Sediment (Fresh water)	70,2 mg/kg
	Oral	Non-applicable	Sediment (Marine water)	7,02 mg/kg

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**SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION (continued)**

**8.2 Exposure controls:**



A.- General security and hygiene measures in the work place

As a preventative measure it is recommended to use basic Personal Protective Equipment, with the corresponding <<CE marking>> in accordance with Regulation (EU) 2016/425. For more information on Personal Protective Equipment (storage, use, cleaning, maintenance, class of protection,...) consult the information leaflet provided by the manufacturer. For more information see subsection 7.1. All information contained herein is a recommendation which needs some specification from the labour risk prevention services as it is not known whether the company has additional measures at its disposal.



B.- Respiratory protection

The use of protection equipment will be necessary if a mist forms or if the occupational exposure limits are exceeded.

C.- Specific protection for the hands

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory hand protection	Protective gloves against minor risks			Replace gloves in case of any sign of damage. For prolonged periods of exposure to the product for professional users/industrials, we recommend using CE III gloves in line with standards EN 420:2004+A1:2010 and EN ISO 374-1:2016+A1:2018

D.- Ocular and facial protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
 Mandatory face protection	Panoramic glasses against splash/projections.		EN 166:2002 EN ISO 4007:2018	Clean daily and disinfect periodically according to the manufacturer's instructions. Use if there is a risk of splashing.

E.- Body protection

Pictogram	PPE	Labelling	CEN Standard	Remarks
	Work clothing			Replace before any evidence of deterioration. For periods of prolonged exposure to the product for professional/industrial users CE III is recommended, in accordance with the regulations in EN ISO 6529:2013, EN ISO 6530:2005, EN ISO 13688:2013, EN 464:1994.
	Anti-slip work shoes		EN ISO 20347:2012	Replace before any evidence of deterioration. For periods of prolonged exposure to the product for professional/industrial users CE III is recommended, in accordance with the regulations in EN ISO 20345:2012 y EN 13832-1:2007

F.- Additional emergency measures

It is not necessary to take additional emergency measures.

**Environmental exposure controls:**

In accordance with the community legislation for the protection of the environment it is recommended to avoid environmental spillage of both the product and its container. For additional information see subsection 7.1.D

**Volatile organic compounds:**

With regard to Directive 2010/75/EU, this product has the following characteristics:

V.O.C. (Supply):	100 % weight
V.O.C. density at 20 °C:	954,14 kg/m <sup>3</sup> (954,14 g/L)
Average carbon number:	Non-applicable
Average molecular weight:	148,2 g/mol

**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES**

**9.1 Information on basic physical and chemical properties:**

For complete information see the product datasheet.

**Appearance:**

\*Not relevant due to the nature of the product, not providing information property of its hazards.

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**SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES (continued)**

Physical state at 20 °C:	Liquid
Appearance:	Not available
Colour:	Colourless
Odour:	Not available
Odour threshold:	Non-applicable *

**Volatility:**

Boiling point at atmospheric pressure:	>180 °C
Vapour pressure at 20 °C:	≈47 - 52 Pa
Vapour pressure at 50 °C:	Non-applicable *
Evaporation rate at 20 °C:	Non-applicable *

**Product description:**

Density at 20 °C:	954,1 kg/m <sup>3</sup>
Relative density at 20 °C:	0,954
Dynamic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 20 °C:	Non-applicable *
Kinematic viscosity at 40 °C:	Non-applicable *
Concentration:	Non-applicable *
pH:	≈6 - 8

Vapour density at 20 °C:	Non-applicable *
Partition coefficient n-octanol/water 20 °C:	Non-applicable *
Solubility in water at 20 °C:	Non-applicable *
Solubility properties:	Non-applicable *
Decomposition temperature:	Non-applicable *
Melting point/freezing point:	<-70 °C
Explosive properties:	Non-applicable *
Oxidising properties:	Non-applicable *

**Flammability:**

Flash Point:	75 °C
Heat of combustion:	Non-applicable *
Flammability (solid, gas):	Non-applicable *
Autoignition temperature:	270 °C
Lower flammability limit:	Non-applicable *
Upper flammability limit:	Non-applicable *

**Explosive:**

Lower explosive limit:	Non-applicable *
Upper explosive limit:	Non-applicable *

**9.2 Other information:**

Surface tension at 20 °C:	Non-applicable *
Refraction index:	Non-applicable *

\*Not relevant due to the nature of the product, not providing information property of its hazards.

**SECTION 10: STABILITY AND REACTIVITY**

**10.1 Reactivity:**

No hazardous reactions are expected because the product is stable under recommended storage conditions. See section 7.

**10.2 Chemical stability:**

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**SECTION 10: STABILITY AND REACTIVITY (continued)**

Chemically stable under the conditions of storage, handling and use.

**10.3 Possibility of hazardous reactions:**

Under the specified conditions, hazardous reactions that lead to excessive temperatures or pressure are not expected.

**10.4 Conditions to avoid:**

Applicable for handling and storage at room temperature:

Shock and friction	Contact with air	Increase in temperature	Sunlight	Humidity
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable

**10.5 Incompatible materials:**

Acids	Water	Oxidising materials	Combustible materials	Others
Avoid strong acids	Not applicable	Not applicable	Not applicable	Avoid alkalis or strong bases

**10.6 Hazardous decomposition products:**

See subsection 10.3, 10.4 and 10.5 to find out the specific decomposition products. Depending on the decomposition conditions, complex mixtures of chemical substances can be released: carbon dioxide (CO<sub>2</sub>), carbon monoxide and other organic compounds.

**SECTION 11: TOXICOLOGICAL INFORMATION**

**11.1 Information on toxicological effects:**

LD50 oral > 2000 mg/kg (rat)

Contains glycols. It is recommended not to breathe the vapours for prolonged periods of time due to the possibility of effects that are hazardous to the health .

**Dangerous health implications:**

In case of exposure that is repetitive, prolonged or at concentrations higher than the recommended occupational exposure limits, adverse effects on health may result, depending on the means of exposure:

A- Ingestion (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met
- Corrosivity/Irritability: Based on available data, the classification criteria are not met

B- Inhalation (acute effect):

- Acute toxicity : Based on available data, the classification criteria are not met
- Corrosivity/Irritability: Based on available data, the classification criteria are not met

C- Contact with the skin and the eyes (acute effect):

- Contact with the skin: Based on available data, the classification criteria are not met
- Contact with the eyes: Based on available data, the classification criteria are not met

D- CMR effects (carcinogenicity, mutagenicity and toxicity to reproduction):

- Carcinogenicity: Based on available data, the classification criteria are not met  
IARC: Non-applicable
- Mutagenicity: Based on available data, the classification criteria are not met
- Reproductive toxicity: Based on available data, the classification criteria are not met

E- Sensitizing effects:

- Respiratory: Based on available data, the classification criteria are not met
- Cutaneous: Based on available data, the classification criteria are not met

F- Specific target organ toxicity (STOT) - single exposure:

Based on available data, the classification criteria are not met

G- Specific target organ toxicity (STOT)-repeated exposure:

- Specific target organ toxicity (STOT)-repeated exposure: Based on available data, the classification criteria are not met
- Skin: Based on available data, the classification criteria are not met

H- Aspiration hazard:

Based on available data, the classification criteria are not met

**Other information:**

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**SECTION 11: TOXICOLOGICAL INFORMATION (continued)**

Non-applicable

**Specific toxicology information on the substances:**

Not available

**SECTION 12: ECOLOGICAL INFORMATION**

**12.1 Toxicity:**

**Product-specific aquatic toxicity:**

Acute toxicity		Species	Genus
LC50	10000 mg/L (96 h)	Non-applicable	Fish
EC50	1919 mg/L (48 h)	Non-applicable	Crustacean

**Substance-specific aquatic toxicity:**

Identification	Acute toxicity		Species	Genus
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	LC50	10000 mg/L (96 h)	Pimephales promelas	Fish
	EC50	1919 mg/L (48 h)	Daphnia magna	Crustacean
	EC50	Non-applicable		

**12.2 Persistence and degradability:**

Identification	Degradability		Biodegradability	
	Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	BOD5	Non-applicable	Concentration
	COD	0 g O2/g	Period	28 days
	BOD5/COD	Non-applicable	% Biodegradable	73 %

**12.3 Bioaccumulative potential:**

Identification	Bioaccumulation potential	
Dipropylene Glycol Methyl Ether CAS: 34590-94-8 EC: 252-104-2	BCF	1
	Pow Log	-0.06
	Potential	Low

**12.4 Mobility in soil:**

Not available

**12.5 Results of PBT and vPvB assessment:**

Product fails to meet PBT/vPvB criteria

**12.6 Other adverse effects:**

Not described

**SECTION 13: DISPOSAL CONSIDERATIONS**

**13.1 Waste treatment methods:**

Code	Description	Waste class (Regulation (EU) No 1357/2014)
20 01 28	paint, inks, adhesives and resins other than those mentioned in 20 01 27	Non dangerous

**Type of waste (Regulation (EU) No 1357/2014):**

Non-applicable

**Waste management (disposal and evaluation):**

Consult the authorized waste service manager on the assessment and disposal operations in accordance with Annex 1 and Annex 2 (Directive 2008/98/EC). As under 15 01 (2014/955/EC) of the code and in case the container has been in direct contact with the product, it will be processed the same way as the actual product. Otherwise, it will be processed as non-dangerous residue. We do not recommended disposal down the drain. See paragraph 6.2.

**Regulations related to waste management:**

In accordance with Annex II of Regulation (EC) No 1907/2006 (REACH) the community or state provisions related to waste management are stated

Community legislation: Directive 2008/98/EC, 2014/955/EU, Regulation (EU) No 1357/2014

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**SECTION 14: TRANSPORT INFORMATION**

This product is not regulated for transport (ADR/RID,IMDG,IATA)

**SECTION 15: REGULATORY INFORMATION****15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture:**

Candidate substances for authorisation under the Regulation (EC) No 1907/2006 (REACH): Non-applicable

Substances included in Annex XIV of REACH ("Authorisation List") and sunset date: Non-applicable

Regulation (EC) No 1005/2009, about substances that deplete the ozone layer: Non-applicable

Article 95, REGULATION (EU) No 528/2012: Non-applicable

REGULATION (EU) No 649/2012, in relation to the import and export of hazardous chemical products: Non-applicable

**Seveso III:**

Non-applicable

**Limitations to commercialisation and the use of certain dangerous substances and mixtures (Annex XVII REACH, etc ....):**

Non-applicable

**Specific provisions in terms of protecting people or the environment:**

It is recommended to use the information included in this safety data sheet as a basis for conducting workplace-specific risk assessments in order to establish the necessary risk prevention measures for the handling, use, storage and disposal of this product.

**Other legislation:**

The product could be affected by sectorial legislation

**15.2 Chemical safety assessment:**

The supplier has not carried out evaluation of chemical safety.

**SECTION 16: OTHER INFORMATION****Legislation related to safety data sheets:**

The SDS shall be supplied in an official language of the country where the product is placed on the market. This safety data sheet has been designed in accordance with ANNEX II-Guide to the compilation of safety data sheets of Regulation (EC) No 1907/2006 (Regulation (EC) No 2015/830).

**Modifications related to the previous Safety Data Sheet which concerns the ways of managing risks.:**

Non-applicable

**Texts of the legislative phrases mentioned in section 3:**

The phrases indicated do not refer to the product itself; they are present merely for informative purposes and refer to the individual components which appear in section 3

**CLP Regulation (EC) No 1272/2008:**

Non-applicable

**Advice related to training:**

Minimal training is recommended in order to prevent industrial risks for staff using this product and to facilitate their comprehension and interpretation of this safety data sheet, as well as the label on the product.

**Principal bibliographical sources:**

<http://echa.europa.eu>

<http://eur-lex.europa.eu>

**Abbreviations and acronyms:**



**SECTION 16: OTHER INFORMATION (continued)**

ADR: European agreement concerning the international carriage of dangerous goods by road  
IMDG: International maritime dangerous goods code  
IATA: International Air Transport Association  
ICAO: International Civil Aviation Organisation  
COD: Chemical Oxygen Demand  
BOD5: 5-day biochemical oxygen demand  
BCF: Bioconcentration factor  
LD50: Lethal Dose 50  
LC50: Lethal Concentration 50  
EC50: Effective concentration 50  
Log-POW: Octanol-water partition coefficient  
Koc: Partition coefficient of organic carbon

LIQCREATE



Product safety information sheet prepared in accordance with Article 32 of Regulation (EC) 1907/2006 (REACH); this document does not constitute a Safety Data Sheet under Article 31 of Regulation (EC) No. 1907/2006, as a Safety Data Sheet is not mandatory for this product  
The information contained in this safety data sheet is based on sources, technical knowledge and current legislation at European and state level, without being able to guarantee its accuracy. This information cannot be considered a guarantee of the properties of the product, it is simply a description of the security requirements. The occupational methodology and conditions for users of this product are not within our awareness or control, and it is ultimately the responsibility of the user to take the necessary measures to obtain the legal requirements concerning the manipulation, storage, use and disposal of chemical products. The information on this safety data sheet only refers to this product, which should not be used for needs other than those specified.

- END OF SAFETY DATA SHEET -